## Exhibit 25

Timothy W. Dake

Volume II Cincinnati, OH August 21, 2003

	REVISE	194			
1 2	UNITED STATES DISTRICT COURT SOUTHERN DISTRICT OF OHIO				
3	WESTERN I				
4		ORIGINAL			
5		ONIONAL			
6					
7	The Procter & Gamble Company	: Y, :			
_	Dlaimhiff	:			
8	Plaintiff,	:			
9	vs.	: CASE NO.			
	<b>V</b> 6.	: C-1-02-393			
10	The Coca-Cola Company,	:			
11	Defendant.	:			
12		·			
13	VOLUM	E II			
14					
15	DEPOSITION OF:	TIMOTHY W. DAKE			
16	TAKEN:	By the Defendant			
		Pursuant to Subpoena			
17					
	DATE:	August 21, 2003			
18					
	TIME:	Commencing at 9:16 a.m.			
19	DI AGE	Dinamana ( Chahl			
20	PLACE:	Dinsmore & Shohl 19th Floor			
<b>Z</b> U		255 East Fifth Street			
		Cincinnati, Ohio 45202			
21	BEFORE:	S. Diane Farrell, RMR, CRR			
		William Schupp, CLVS			
		Notaries Public			
22		State of Ohio			

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- profile referred, in this case, to a sourness to 1
- 2 taste?
- Α. Yes. 3
- Did time intensity profile always refer to 4
- taste sensations? 5
- I don't remember. Α. 6
- Can you think of any examples where time 7
- intensity profile was the term or the category 8
- applied to tests you were involved with other than 9
- matching sourness of a formula? 10
- I don't remember if there were others or 11
- 12 not.
- In the time period of -- well, I tell you, 0. 13
- let's mark for identification the next exhibit, which 14
- will be Exhibit K. 15
- (Defendant's Exhibit K was marked for 16
- identification.) 17
- What we have for Exhibit K here is 18 0.
- Laboratory Book Number VF-2092 assigned to Mr. Dake, 19
- is that right? 20
- 21 Α. Yes.
- And, again, this -- what we have attached 22 0.

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- to this Exhibit K is, I believe, two pages, starting 1
- on 46 and running to 47. The date here is October 2
- 14, 1986. Do you see that at the top? 3
- Α. Yes. 4
- And the subject is the "Evaluation of 5 Ο.
- Minute Maid Plus Calcium Orange Juice Concentrate and 6
- Single Strength Juice in One-Half Gallon Carton." 7
- you see where I'm reading from? 8
- 9 Α. Yes.
- This would have been an evaluation at the 10 0.
- Procter & Gamble Company of the calcium fortified 11
- Minute Maid orange juice products, right? 12
- That's what it appears from the -- from A. 13
- the subject. 14
- Q. Okay. 15
- 16 Α. Yes.
- And one of the objectives of the 17
- evaluation is solubility of the calciums in the 18
- juice, is it not? 19
- It looks like there was a measurement Α. 20
- done -- measurements done to determine soluble 21
- 22 calcium.

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- Q. Okay. Now, in the category on the -- down 1
- below where it says EDT -- "EDTA Titration" there are 2
- three categories here. Looks like A, B and I believe 3
- that's C, but it -- you know, it looks like the 4
- letter is kind of torn off there or obscured for some 5
- Right under EDTA. 6 reason.
- I see the A and B. 7 Α.
- 8 Q. Right. And then there's the marking next
- to titration. I don't know --9
- There's a marking, although that is not an A. 10
- EDTA titration in that column. 11
- That's titratable acidity, correct? 12 Q. Okay.
- 13 Α. Yes.
- And at the bottom there it gives a 14
- series -- well, actually it gives a calculation --15
- Α. Yes. 16
- -- right? 17 0.
- 18 Α. Yes.
- Titratable acidity. Why was that 19 Q.
- measurement made? 20
- I don't remember. Α. 21
- Is that what you see It has 0.6383 grams. 22 Q.

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- there? 1
- 2 A. Yes.
- And it looks like acid, slash, 10 -- 100 3 Q.
- milliliters, right? 4
- Α. 5 Yes, yes.
- Have you heard the term "ionic acid" 6 Q.
- before? 7
- I don't know. I don't remember if I have 8 Α.
- or not. 9
- Okay. Does this appear to be a 10 Q.
- calculation of ionic acid here under this category, 11
- titratable acidity? 12
- I don't know what ionic acid means or at 13 Α.
- least I -- yeah, if I did, I don't remember. 14
- All right. Moving back across to the 15 0.
- left under A, EDTA titration, there is -- there are 16
- two columns there that are lined out. And then there 17
- are -- looks like a third column --18
- Α. Yes. 19
- -- which has cal, c-a-l; concentrate, it 20 Q.
- looks like, c-o-n-c --21
- 22 Α. Yes.

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- 1 Q. -- equals 6.6 -- I'm not really sure what
- 2 the -- what am I looking at here?
- 3 A. 6.6 times .1.
- 4 Q. All right. So that is an X .1?
- 5 A. Yes.
- 6 Q. Okay. Over 20, is what that appears to
- 7 be, right?
- 8 A. Yes.
- 9 Q. Which gives you 0.330?
- 10 A. 0.0330.
- 11 Q. Yes. Okay. And what's the -- what's the
- measurement unit below the 0.0330?
- 13 A. I believe that's moles per liter.
- O. Okay. Can you tell from the numbers there
- 15 how to convert the calcium concentration into a
- 16 percentage calcium by weight?
- 17 A. Yes.
- 18 Q. Okay. And approximately what would it be?
- A. Well, first of all, you would need to know
- 20 the density of the product.
- Q. Okay. The density of the product being?
- 22 A. The Minute Maid Plus Calcium --

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- 1 Q. Juice?
- 2 A. -- juice product.
- Q. Okay.
- A. You would take the .0330, multiply that by
- 5 40 approximately -- it's actually 40.08 -- which
- 6 would give you 0.132 grams per liter --
- 7 Q. Okay.
- 8 A. -- or -- let's see. Yes, that's right.
- 9 And then you would need to divide that by the
- 10 density, which for orange juice is going to be in the
- 11 neighborhood of 1.05 grams per cc.
- 12 Q. Okay.
- 13 A. And then, again, you would have to convert
- 14 from liters to, say, 100 grams to -- you want to get
- the answer in grams per 100 grams, so there'd be some
- 16 decimal point moving around to do that.
- 17 Q. Okay.
- 18 A. And yeah, that's how you would do it.
- 19 Q. Okay. All right. Now, the 40.08, the
- 20 number that you attributed to calcium is what? You
- 21 told us earlier, but if you could just repeat what
- 22 that is.

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- 1 A. Could you repeat that?
- Q. Sure. The 40.08 that you referred to with
- 3 regard to calcium is what measurement?
- 4 A. That is the molecular weight of calcium.
- 5 Q. Okay. Now, there appears to have been --
- 6 well, there's a -- there's a block up here where it
- 7 appears that there was a photograph. Do you see
- 8 that?
- 9 A. Yes.
- 10 Q. And above that, it looks like it says,
- 11 photo micrograph at 125 magnification, right?
- 12 A. Yes.
- Q. Do you know what that photograph was?
- 14 A. It -- based on what's written there, I
- 15 would think it's a photograph of the -- of the orange
- 16 juice concentrate.
- 17 Q. Okay. And if you look on page 47, you'll
- 18 see a -- what appears to be another photograph --
- 19 A. Yes.
- 20 Q. -- at the top. This one for the single
- 21 strength juice, right?
- 22 A. Yes.

	333
1	Q. Okay. Now, in reviewing, I believe it was
2	Exhibit J, there was that reference to GF patent and
3	the, dash, tricalcium phosphate addition to
4	beverages
5	A. Yes.
6	Q and also the Minute Maid calcium
7	fortified products, which were using tricalcium
8	phosphate and calcium lactate. Were you aware of
9	other types other companies that had calcium
10	fortified products that they were attempting to bring
11	to market using other types of calcium than
12	tricalcium phosphate or calcium lactate?
13	MS. FERRERA: In 1986?
14	MR. IVEY: Right.
15	A. I don't remember if I did or not.
16	Q. Okay. What was it about calcium
17	hydroxide, calcium oxide, and calcium carbonate that
18	caused the Procter & Gamble Company to select and
19	pursue those compounds as the sources or potential
20	sources of calcium in the juice products?
21	A. In our particular execution of adding
22	calcium, those raw materials, I believe, gave us some